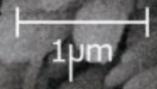




Acktar Coating Microstructure - SEM image



# Acktar Black™

**World's Blackest Coatings**  
By Industrial Vacuum Deposition Technology



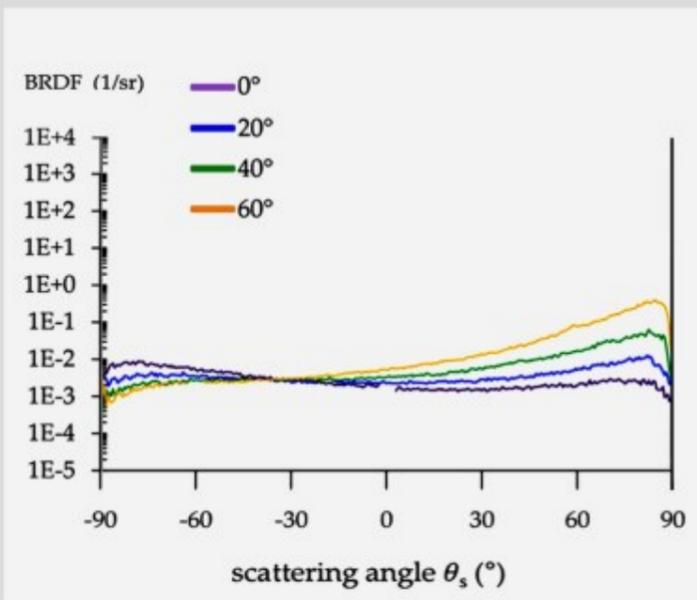


## Coating Service – High Performance Black Light-Absorbing Thin-Film Coatings

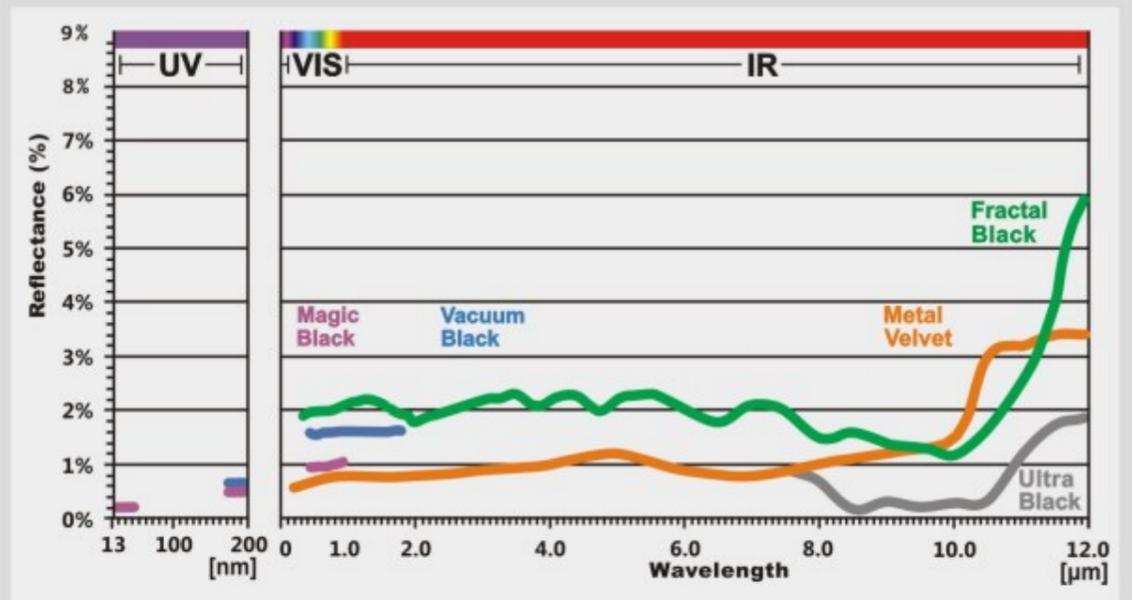
Acktar is the world's largest manufacturer of black coatings and its coatings are the standard of excellence in the field. Acktar coats all types of opto-mechanical parts submitted by customers and also undertakes build-to-print manufacture of the parts and assembly after coating. Since 1993 Acktar has been dedicated to providing the best-in-industry black coatings for applications ranging from satellite optics and endoscopes to automotive IR cameras and smart phones.

[www.acktar.com](http://www.acktar.com)

### BRDF Metal Velvet - 0.532



### Hemispherical Reflectance



### Characteristics of Acktar Black Coatings



	Magic Black™	Vacuum Black™	Fractal Black™	Ultra Black™	Metal Velvet™ (foil)
<b>Coating thickness, microns</b>	4 - 7	3 - 5	5 - 14	13 - 25	5 - 7
<b>Working temperature</b>	- 269°C to + 350°C (4°K to 623°K)				
<b>Weight of coating, mg/cm<sup>2</sup></b>	1.1 - 1.6	0.7 - 1.1	1.6 - 3.2	3.3 - 6.5	1.4 - 3.2
<b>Abrasion resistance (ref MIL-C-48497A)</b>	light	moderate	moderate	moderate	light
<b>Adhesion to: Metals, Glass, Ceramics, Plastic (ref ECSS-Q-70-13C)</b>	Coated pieces withstand scotch tape test (3M853 Crystal clear tape, strength of 13N per 25mm), without any evidence of coating removal.				
<b>Outgassing</b>	CVCM 0.000%, RML 0.2%				
<b>Chemical content</b>	completely inorganic				
<b>Surface resistivity</b>	≤2X10 <sup>3</sup> Ω/□		≤2X10 <sup>6</sup> Ω/□		
<b>Cleanability</b>	Coated pieces withstand cleaning with ethanol, IPA or acetone with no change in optical and technical characteristics.				



## Sensors & Imaging

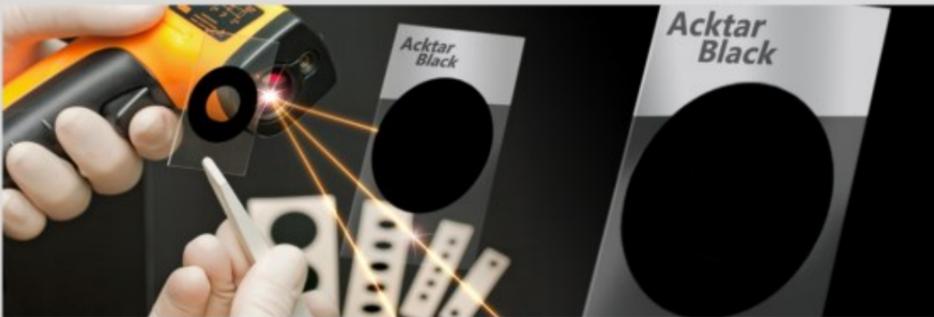
Where signal-to-noise determines the quality of images or the sensitivity of sensors Acktar coatings provide superior stray light suppression across the spectrum from EUV through the IR.



## Space & Science

Satellite-borne optics typically require the highest level of stray light suppression combined with compatibility with space conditions. Acktar space-qualified coatings combine superior optical performance with a unique mix of features and advantages such as wide-range thermal stability,

essentially zero outgassing, vacuum compatibility, and survival under space radiation. The maintenance of knife edge geometry in star-tracker baffles is an example where Acktar provides a significant performance boost.



## Lasers & Inspection

Acktar coatings are particularly advantageous in high energy density laser applications because they offer high Laser Induced Damage Thresholds (LIDT) in addition to their unique mix of optical performance and other features and

advantages. A typical example: Magic Black coated aluminium - LIDT > 800 watts/sqcm for 532nm quasi CW.

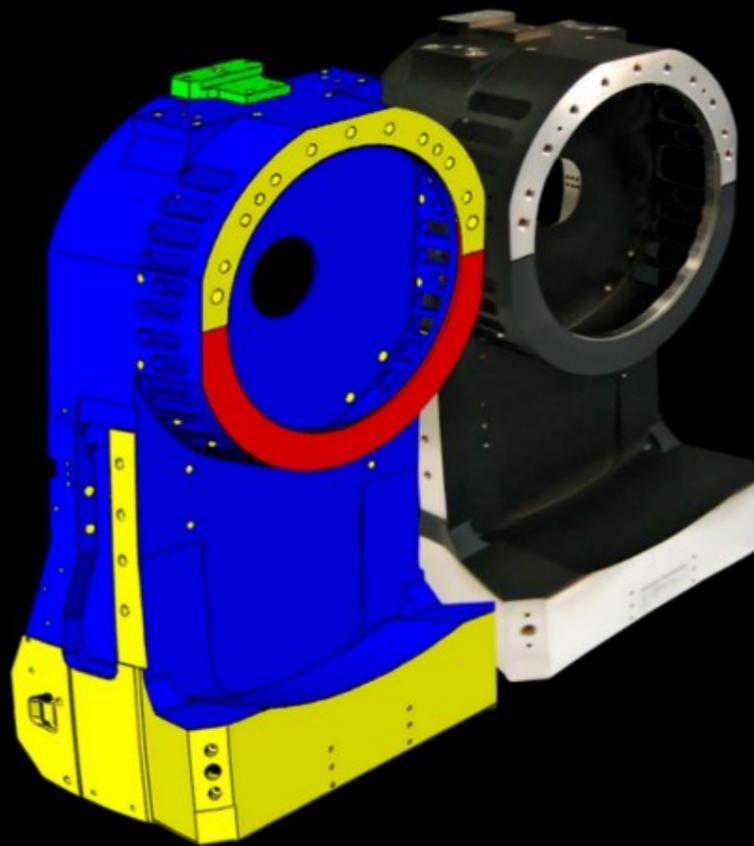
**Acktar's black coating capabilities include:**

- High emissivity: >99% ( at 3-10 microns); > 94% (at 3-30microns)
- Thickness tolerances +/-0.6 microns
- Ideally conforms to knife edge of baffle vanes - radius < 15 microns
- Zero Fluorescence
- Space qualified ( ATOX, radiation, thermal cycling, outgassing)
- UHV compatible:  $10^{-11}$  mbar
- Paternable by conventional photolithography etching & lift off
- Tailorable electrical conductivity
- Extremely low molecular contamination MOC <  $10^{-9}$  g/cm<sup>2</sup>
- Clean room compatible class 10
- High vibration stability
- Biocompatible

## 4 COATING CATEGORIES TO DEFINE WHEN YOU ORDER **Acktar Black**

coating code		requirement
<b>blue</b>	primary coated area	black coating fully compliant with specifications
<b>red</b>	secondary coated area	relaxed specifications with regards to blackness
<b>green</b>	no requirement	not coated, coated or partially coated at Acktar's option
<b>yellow</b>	uncoated (masked) area	area which must be free of any Acktar coating

Example:



### Headquarters

Acktar Ltd.  
 1 Leshem St, Entrance A  
 P.O.B. 8643;  
 Kiryat-Gat 8258401, Israel  
 Tel: +972-8-6814213  
 Fax: +972-8-6810198  
 E-mail: [customer-support@acktar.com](mailto:customer-support@acktar.com)  
[www.acktar.com](http://www.acktar.com)

### Europe Subsidiary

ACM Coatings GmbH  
 Rudelsburgpromenade 20 c  
 06628  
 Naumburg - Bad Koesen  
 Tel: +49-34463-621340  
 Fax: +49-34463-621349  
 E-mail: [info@acm-coatings.de](mailto:info@acm-coatings.de)  
[www.acm-coatings.de](http://www.acm-coatings.de)

### Japan Subsidiary

Acktar Japan  
 2nd FL., Tanizawa Bldg.,  
 17,1-Chome, Kanda Nishiki-Cho,  
 Chiyoda-Ku, Tokyo  
 Japan #101-0054  
 Tel: +81-3-5283-7311  
 FAX: +81-3-3219-1250  
 E-mail: [info@cpcjp.co.jp](mailto:info@cpcjp.co.jp)

- Specifications presented in this brochure are for information only.
- Binding specifications will be as agreed between Acktar and a customer in each case.
- Acktar reserves the right to change the characteristics and/or specifications of its products at any time without prior notice.